

## MAXIMA VALVE BODY INSTRUCTIONS

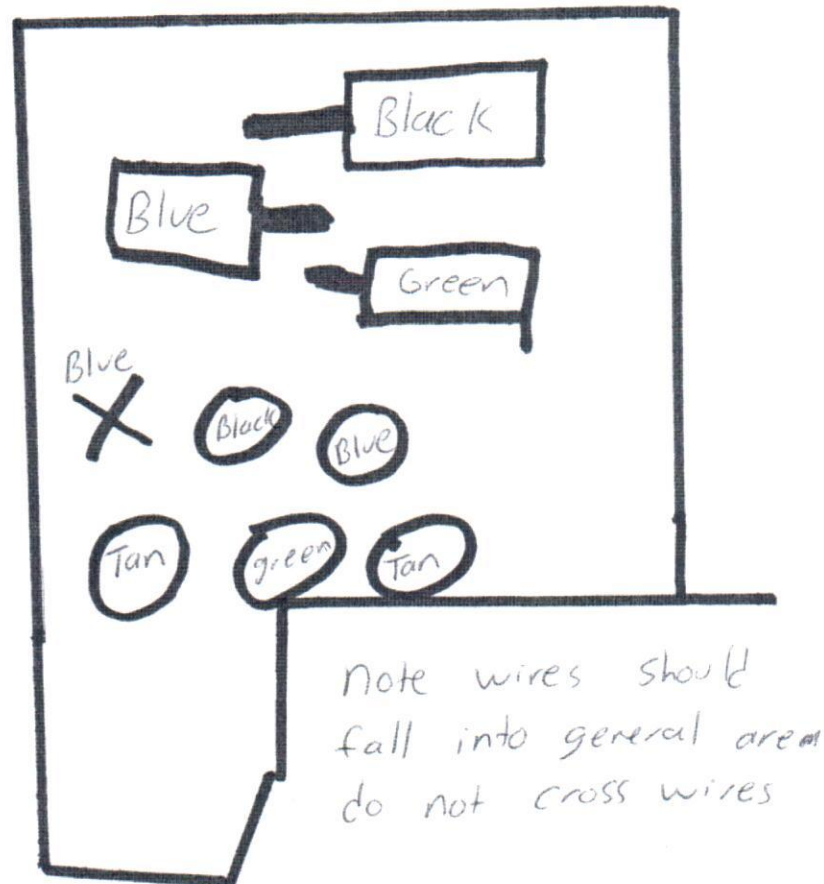
1. REMOVE ANY PLASTIC SHIELDS TO REVEAL THE TRANSMISSION PAN (DRIVERS SIDE)
2. REMOVE THE 9 PAN BOLTS (T40 SOCKET)
3. WITH THE PAN REMOVED, CAREFULLY UNCLIP ALL WIRES. THE 3 SMALLER ONES ARE BEST REMOVED BY USING A RIGHT ANGLE PICK. SLIDE THE PICK IN FROM THE OUTER PORTION AND ROTATE YOUR WRIST WHILE PULLING OUT TO REMOVE THE CLIP.
4. REMOVE JUST THE 10MM BOLTS ( LEAVE THE TOP RIGHT BOLT FOR LAST TO MAKE REMOVAL EASIER)
5. ONCE THE VALVE BODY IS FREE, VERIFY THAT IN SIDE THE TRANSMISSION THAT 2 BLACK O RINGS ARE STILL REMAINING IN THE CASE.

## REINSTALL

1. DOUBLE CHECK THE 2 BLACK ORINGS IN TRANS TO MAKE SURE THEY ARE THERE. (A DAB OF REBUILDING LUBE CAN BE USED TO HOLD THEM IF THEY FALL)
2. PUT THE LOWER PORTION OF THE VALVE BODY IN FIRST THEN ON THE TOP SIDE OF THE VALVE BODY IS A LEVER. ALIGN THIS LEVER WITH THE HOLE ON THE BRACKET INSIDE THE CASE. (DONE MOSTLY BY FEEL). ONCE IT IS BEGINNING TO GO INTO THE HOLE PUSH THE VALVE BODY COMPLETELY INTO CASE.
3. REINSTAL 10 MM BOLTS AND CLIP WIRES ( SEE DIAGRAM FOR PLUG COLOR LAY OUT)
4. SCRAP THE PAN OF ANY OLD SILICON GASKET AND VERIFY IT IS CLEANED OUT.
5. USE SILICON GASKET ( CAN BE PURCHAESD AT ANY AUTO PARTS STORE USUALLY IN A BLACK TUBE)
6. WIPE THE CASE OF ANY EXCESS FLUID AROUND THE PAN SEALING SURFACE.

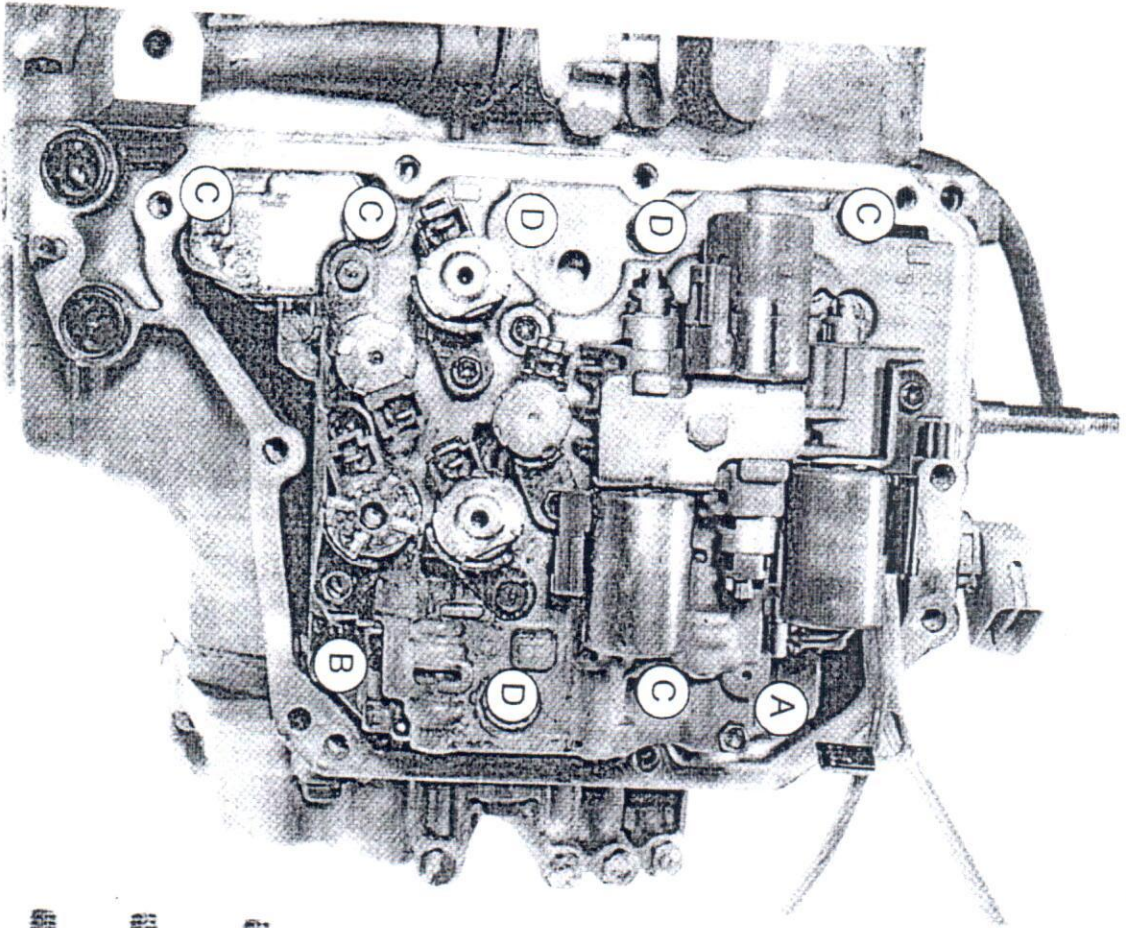
7. REINSTALL PAN AND HAND TIGHTEN THE 9 PAN BOLTS.
8. FILL THROUGH THE DIP STICK UNDER THE HOOD (3.5 QUARTS) OF NISSAN MATIC K FLUID ONLY.
9. CHECK FLUID LEVEL RUNNING IN NEUTRAL
10. DRIVE THE VEHICLE AGRESSIVELY TO RELEARN THE VEHICLES SOFTWARE TO THE NEW VALVE BODY( WILL DRIVE STRANGELY FOR UP TO 100 MILES) QUICKEST RELEARNS WILL BE WITH A FAST EXCELERATION THROUGH ALL THE GEARS THEN A QUICK STOP IN SETS OF 4 .
11. ENJOY YOUR CAR! ANY QUESTIONS FEEL FREE TO GIVE US A CALL 973-827-1000

Wire color diagram





# Valve Body Bolts



"A" .850 silver 1 pcs



"B" .850 1 pcs



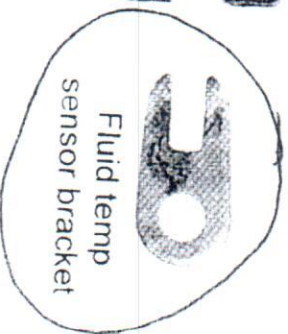
"C" 2.180 4 pcs



All bolts are 10 MM



"D" 2.387 3 pcs



Fluid temp sensor bracket